

## motrona CT-150

Supported Series: motrona CT-150

Website: <http://motrona.net/index.html>

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	motrona CT-150		
<b>PLC I/F</b>	RS232	RS232/RS485	
<b>Baud rate</b>	9600	1200 ~ 38400	
<b>Data bits</b>	7	7,8	
<b>Parity</b>	Even	Even,Odd,None	
<b>Stop bits</b>	1	1,2	
<b>PLC sta. no.</b>	11	11 ~ 99	The station number must not contain 0.

### Device Address:

Bit/Word	Device type	Format	Range	Note
W	An	D	4 ~ 8	
W	Bn	D	1 ~ 9	
W	Cn	DD	0 ~ 99	
W	An_32Bit	D	4 ~ 8	
W	Bn_32Bit	D	1 ~ 9	
W	Cn_32Bit	DD	0 ~ 99	
W	ERR_CNT	D	0	
W	LV_VAL	D	0	
W	PRTMARK_ERR	D	0	
W	BAT_CNT	D	0	
W	WASTE_CNT	D	0	
W	LINE_SPD	D	0	
W	ACT_CUT_LEN	D	0	
W	ACT_CUT_ERR_M	D	0	
W	ACT_CUT_ERR_L	D	0	

## Wiring Diagram:

### Diagram 1

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

